

#### **12-Volt Regulator** (*9212A11E / YA212A11E / 36.3702*) for the Russian 14.3771 35-Amp Alternator

- Background
  - Voltage Regulators Paired with Specific Generators/Alternators Time-Line for Generators/Alternators/Regulators

  - Comparison of Alternator Performance: Γ-424 vs. 14.3771
  - Specs for the 14.3771 Alternator
  - Alternator Application in Ural Wiring
- What is it?
  - Internal (Built-In) Voltage Regulator for the Ural 14.3771 35-Amp Alternator
  - Completely Solid-State
  - Years of Application: 1998.5-to-2004
  - Replaced the Γ-424 (14-Amp) Alternator in '98.5 with its PP-330 Mechanical Regulator or the 33.3072 Electronic Regulator
  - Later Superceded by the More-Reliable Nippon-Denso 55-Amp Alternator with Built-In Regulator
- How Does It Work?
  - Regulates Alternator Output Voltage to 14-Volts
  - Provides Constant Voltage Regardless of Rotor Speed
  - Supplies Exciter Current to Vary Magnetic Field in Rotor
- Circuit Description and Operation
- Replacement
  - Widely Used in Lada (Russian) Vehicles
  - Replacement (with brushes) Purchased On-Line

The YA212A11E built-in, solid-state voltage regulator was a step forward in maintenance-free operation. Unfortunately it was married to the 14.3771 alternator, which suffered from a bad-reliability reputation.

Types of Generators/Alternators for Ural (Урал) and Dnepr (Днепр) (12/09) eafranke@tampabav.rr.com

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Generator/ Alternator	Туре	Vintage	Nominal Voltage	Current	Nominal Power	Regulator	Motorcycles	
							Ural(IMZ)	Dnepr (KMZ)
Γ-11 (G-11) (P/N: 72181)	DC Generator	1941- 1951	6-Volt (7-Volt)	7-Атр	45-Watts	PP-1 PP-31 (1950)	M-72	Not Used
Γ-11A (G-11A) (P/N: 72181-A)	DC Generator	1952- 1957	6-Volt (7-Volt)	7-Атр	45-Watts	PP-31 (1950) PP-31A (1956)	M-72, M-72M, M-61	M-72, M-72N, early K-750
Γ-414 (G-414) (P/N: 750181)	DC Generator	1957- 1974	6-Volt (7-Volt)	10-Amp	65-Watts	PP-31A (1956) PP-302 (1963) PP-302A	M-62, M-63, M-66	K-650, later K-750, K-750M, MW-750, MW-750M, MT-8, MT-9, MT-12
Γ-424 (G-424) (P/N: 3701000)	Alternator (Built-in Rectifier)	1974- 1998	12-Volt (14-Volt)	11-Amp (aka 14-A)	150-Watts	PP-330 33.3702 (1992)	M-67, M67.36, IMZ 8.103 Series	MW-650, MW-650M, MT-10, MT-10.36, MT-11, MT-16
<b>Hitachi</b> (Limited Appearance)	Alternator/ Starter	1998- 1998.5	12-Volt (14-Volt)	18-Amp	300-Watts	Internal to Alternator??	IMZ 8.103 and 8.107 "650" Series	Not Used
<b>14.3771</b> (P/N: 14.3771- 010)	Alternator (Built-in Rectifier & Regulator)	1998.5 - 2004	12-Volt (14-Volt)	35-Amp	500-Watts (aka 350-W)	Internal to Alternator (YA212A11E)	IMZ 8.103, 8.103X, 8.123, 8.123X "650 & 750" Series	Not Used
Nippon Denso (P/N: IMZ-8.1037- 18092)	Alternator (Built-in Rectifier & Regulator)	2004- present	12-Volt (14-Volt)	55-Amp	770-Watts	Internal to Alternator (126000-0600)	IMZ 8.103, 8.103X, 8.123, 8.123X "750" Series	Not Used

#### Notes:

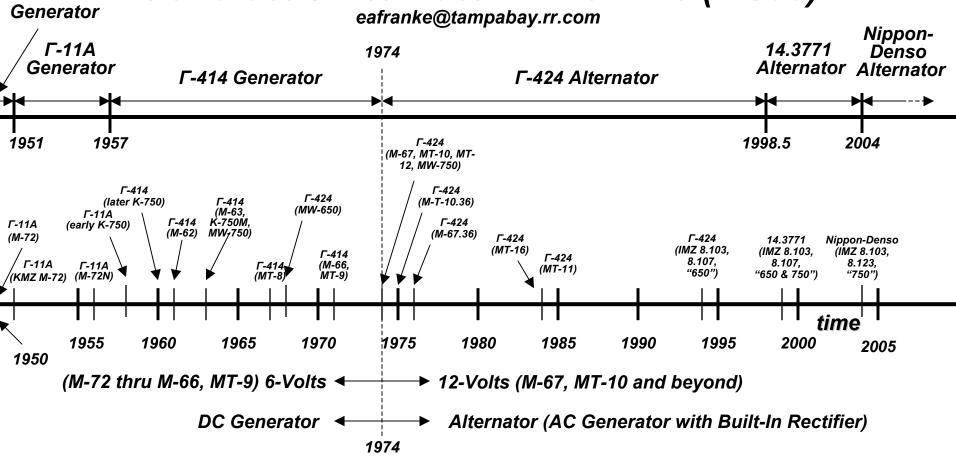
18092)

Regulator)

- Nomenclature: The Cyrillic letter " $\Gamma$ " transliterates (Russian-to-Latin) to "G" or "L" or "T." Thus we see  $\Gamma$ -414 or G-414 or L-414 or T-414, all for the same part. Cannot use Alternator with discharged battery or without battery.

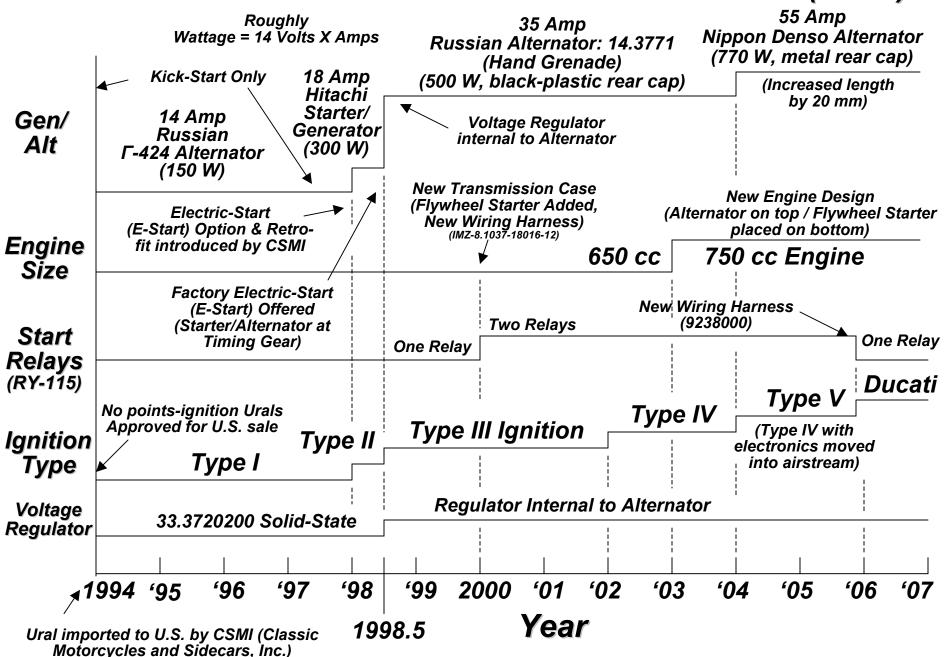
## Ural (Урал) - Dnepr (Днепр) Generator/Alternator Time-Line (12/09)

Γ-11



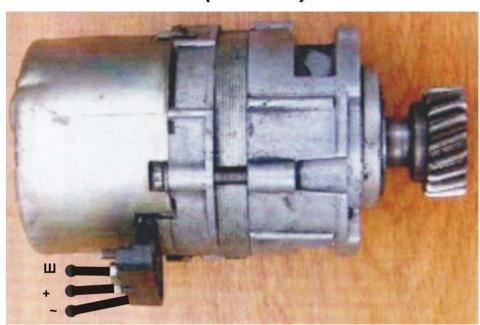
Alternators have progressed in output voltage and power, From the  $\Gamma$ -11 (G-11) generator of 6-Volts/45-Watts in 1941, the  $\Gamma$ -11A in 1952, the  $\Gamma$ -414 6V/65 W in 1957, the  $\Gamma$ -424 of 12V/150W in 1974, the 14.3771 of 12V/500W in 1998.5, to the present-day Nippon-Denso alternator of 12-V/770W.

#### Recent Ural Starter/Generator/Alternator Time-line (12/09)



### Previous Alternator: Γ-424 (G-424) (1974-1998)

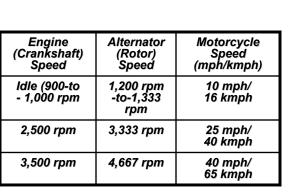
- 12-Volt / 11-Ampere / 150-Watt Alternator
- Used on;
  - Ural: M-67, M-67.36, IMZ 8.103 Series
  - Dnepr: MW-650, MW-650M, MT-10, MT-10.36, MT-11, MT-16
- Used in Conjunction with Mechanical PP-330 & Solid-State 33.3702 Regulators
- 3-Ø (three-phase), 12-Pole Construction
- Built-in Rectifier (MSF-2A)





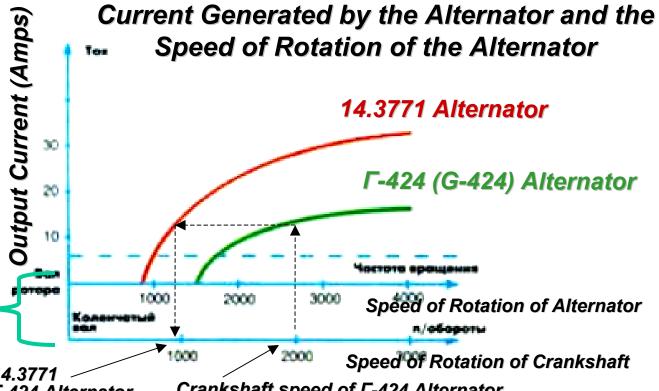
The higher-output capability of the 14.3771 alternator was needed to provide a migratory path for electric-start, in an urban (slow-speed & traffic lights) driving environment.

## 14.3771 Russian 35-Amp Alternator



Γ-424 alternator rotor turns
1.33X crankshaft

Equivalent rpm for 14.3771 to produce rated current of Γ-424 Alternator



Crankshaft speed of F-424 Alternator to produce Rated Current

The previous  $\Gamma$ -424 alternator provided rated current (11-Amps) at 2,000 rpm of the crankshaft. Thus for urban driving (low-speed & traffic lights), the alternator was insufficient to supply the necessary current for charging after an electric-start, while powering the headlights and running lights. The new 14.3771 alternator supplies the same current at idle (900-1,000 rpm). At 2,000 rpm the available current jumps to over 25-Amps.

#### 14.3771 Russian 12-Volt Alternator (AT3-1)

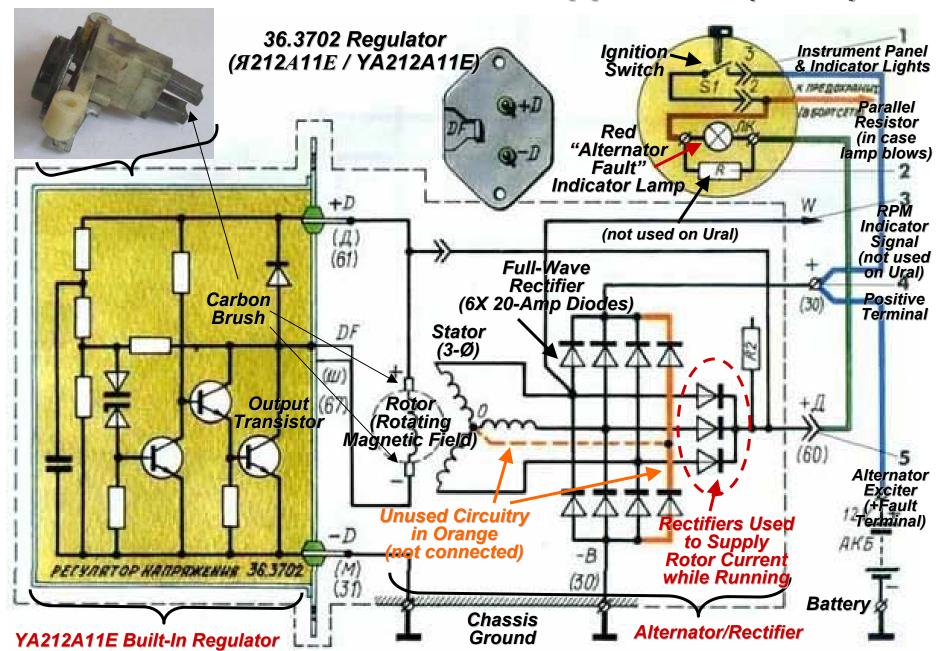
- 12-Volt / 35-Ampere / 500-Watt Alternator (a.k.a. 350-Watt Alternator)
- 3-Ø (three-phase) Windings for More-Continuous Delivery of Current
- Same Dimensions of Previous Alternator (Γ-424)
  - Uses Same Pinion Gear from Γ-424
  - Adjust for Minimum Trashing of Gears (<u>Not</u> for Minimum Noise)
  - Little or No Back-Lash
- For motorcycles;
  - Ural: 8.103, 8.103X, 8.123, 8.123X, "650 and 750" Series
  - Dnepr: Not Used
- Replacement for the Short-Lived 18-Amp Hitachi
- Developed for Greater Power (needed for Electric-Start option)
- Built-In Voltage Regulator (9212A11E / YA212A11E)





The 14.3771, 12-Volt alternator (affectionately known as the RPOC) developed a bad reputation for exploding and often taking the engine with it, hence the term "Russian hand-grenade".

## 14.3771: 12-Volt Alternator Application(12/09)



#### How the YA212A11E Voltage Regulator Works

- Alternator Output Voltage Created by Rotating (rotor) a Magnetic (exciter) Field within a Stationary (three-phase stator) Winding
- Current is Supplied thru Carbon Brushes to Rotor Shaft Slip-Rings via the Voltage Regulator
- Stronger Magnetic Field or Higher Rotor Speed Yields Higher Output Voltage
- Regulator Maintains Constant Output Voltage by Modulating the Exciter Rotor Current
- Operation:
  - Turn-On (engine not running): Exciter Winding Energized with Closed Ignition
     Switch S1 thru two parallel resistor of 100 ohms each and the Red "Fault" lamp.
    - Current flowing in this circuit, does not exceed 0.4-Amp to Provides Pre-Excitation of the Alternator, before Obtaining Necessary Speed of Rotor
    - Fault Indicator Lamp Indicates It is Supplying Current to the Rotor (Exciter)
    - If the engine is not running lamp is not lit, then: defective control lamp "or" defective generator (break in the chain excitation) "or" defective voltage regulator
  - After Engine Starts: With rpm's, Alternator then Supplies Exciter Current thru Three Auxiliary Diode Rectifiers, thus Extinguishing the Red "Fault Light"
    - If the engine control lamp continues to burn, this may be caused by: Broken Coupling "or" Defective Alternator
  - Normal Run: Regulator's Output Transistor Provides Variable Ground Path for Rotor Exciter Current to Maintain Constant Output Voltage
- Voltage Settings: 14.0-Volt -to- 14.2-Volt
  - Measure the battery voltage with the engine running
  - With increasing speed, the voltage slowly rises to a maximum of 14.2-V, and may not even exceed the value of further increases in speed
  - If it does, it still does not work the controller then immediately turn off the engine.
     Then the built-in regulator is either broken or an error occurs in the wiring

The voltage regulator provides a constant 14-Volt output, regardless of the crankshaft or rotor speed or load current.

Ural 650/750 Starter/Alternator Circuit (2002-2003) (12/09) Right Handlebar (IMZ-8.103717001-13, 2002 & 2003 Owners Manuals) eafranke@tampabay.rr.com grn / red **RY-115 RY-115** Momentary 85 **Electric Start Electric Start** "Start" Starter Solenoid Start" Relay #1 Relay #2 Button (Normally Open) 30 (Normally Open) yel / red red Rocker-Arm Starter Motor "Run / Kill" "Kill" "Run" Switch Ignition pnk/ blk Module 85 86 30 87 85 white **Headlight Cavity** 9-pin Connector red black white green (+12V. in "Run" position) Neutral large + Main white Switch Output 14.3771 ESLID Green large gray (ring) black (Neutral) 35 Amp Russia blue + Fault Pos + **Terminal** 12 Volt Red (face-side) (back-side) (spade) green **Battery** (Alternator (0V.: Engine not running, In-Line Fuse #1 red +12V.: Engine running and Fault) Alternator working.") Neg -Notes: top red 1. In-Line Fuse #1 (15A) for Turn Signal and Neutral Indicator Lamp. red Chassis 2. Fuse Block #4 Fuse (5A) for Ignition & Ground Ignition Electric Start Relays. Brakes Switch 2 **Connector Pin** Headlites \_ **Female** Male Run Lites (+12V. When Ignition Switch on "Run") **Terminal** bottom **Fuse Block Ignition Key** 

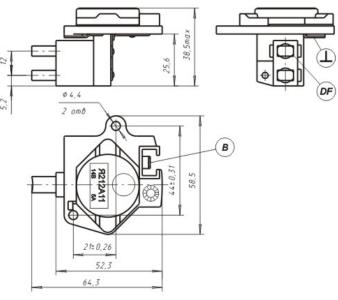
The red "Alternator Fault" indicator light supplies current to both the Electric Start Relay #1 and the Exciter (rotor) winding of the alternator. If the lamp is burnt-out or the in-line fuse is blown, the electric-start will not work and the battery will not charge.

#### 36.3702 (9212A11E / YA212A11E) Voltage Regulator for 14.3771 Alternator

- Built-In Brushes for Alternator Slip-Rings
- Rated at 12-Volts / 5-Amps
- Standard Threshold Regulators Must Be within 13.6-14.4 Volts (typ. 14-V)
- Since 2002, Output Transistor Used a Powerful Field-Effect Transistor (FET)
  - Sharply Lowered Power Losses Given Off in the Form of Heat
  - Load and Current High-Speed Characteristics Improved Reliability
- Used In:
  - Vehicles (Russian): VAZ (Lada) -2108, -09, -10, -11, -12, -23; VAZ -21214, -15;
     NIVA, GAZ (Gorky Automobile Plant) 3102, -29, 3302; & "Ural" Motorcycle
  - Alternators: 372.3701; 373.3701; 9402.3701-01; 9402.3701; 412.3701-01; 9422.3701; 26.3771; 2502.3771-01; 37.3701 (VAZ-2110, 2112, 2111); 14.3771 (Ural)
  - Available in Russian Auto Shops (hanging on the wall) or Off the Internet







## Alternator Testing

- Measure Voltage at the Battery
- Start the Engine
  - Voltage Should Be Approximately 14-Volts, Regardless of Speed
- While the Engine is Running
  - Remove the Positive Cable from the Battery Terminal
  - If Engine Instantly Dies: Alternator is Defective
- Check for Worn Slip-Ring Brushes
  - Recommended Checking Every 20,000 km
  - Brushes Should Contact over 80% of Working Surface
  - Brushes Less than (10 mm) Should Be Replaced
  - Slip-Rings May Be re-surfaced: Shiny, Smooth Film is a Good Sign of Normal Wear
- Check for Broken Wires or Brush Springs

# Charging Circuit Trouble-Shooting Guide

(2000 Shop Manual for Ural 650cc)

1) Turn Ignition Switch to Middle "On" position and Observe the Red Charging "Fault" Indicator Light. Is Light Illuminated?

No: Go to Step 6

Yes: Proceed to Step 2

2) Start Engine and Observe Red Charging "Fault" Light. Is the Light Still

Illuminated?

No: Normal Operation of Charging System. Normal Operation is 14-Volts rushes

Yes: Proceed to Step 3

3) Observe Alternator Shaft Turning?

No: Make Necessary Mechanical Repairs

Yes: Proceed to Step 4

4) Stop Engine and Remove Alternator. Remove Rear Cover. Remove Voltage

Regulator and Brush Assembly. Are Brushes Excessively Worn?
No: Proceed to Step 5

Yes: Replace Brushes

5) Carefully Inspect Voltage Regulator for Broken Solder Joints. Appear OK?
No: Re-solder the Connections and test Alternator (Proceed to Step 1)

Yes: Replace Voltage Regulator

6) Remove the Small Wire with the Automotive Connector on the End from Rear Alternator Cover. Ground the Connector on the Wire to a Metal Part of Engine using a Short Length of Wire. Did the Red Charging "Fault" Light Illuminate when the Wires' Connector was Grounded?

No: Check the red Light and it's Wiring. Check Fuses.

Yes: Alternator Unit is Faulty.